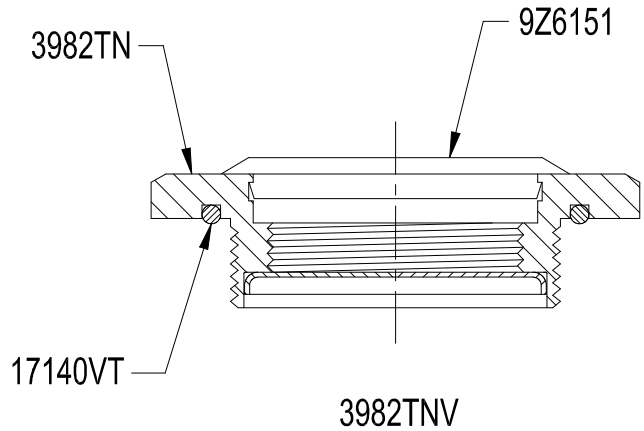




EMERGENCY DRAIN PLUG

Emergency Drain Plugs provide a place to install a 1½ N.P.T. pipe for the emergency unloading of an overturned tank. When a 1½ N.P.T. pipe is screwed into this plug a disc is forced out of the way allowing product to travel through the 1½ pipe. Shut off valves or hose connections to control product flow are at the option of the user.



Note: Manhole assemblies produced after Sept 1, 1992 that were ordered with the Emergency Drain Plug have the threaded ring welded to the underside of cover.

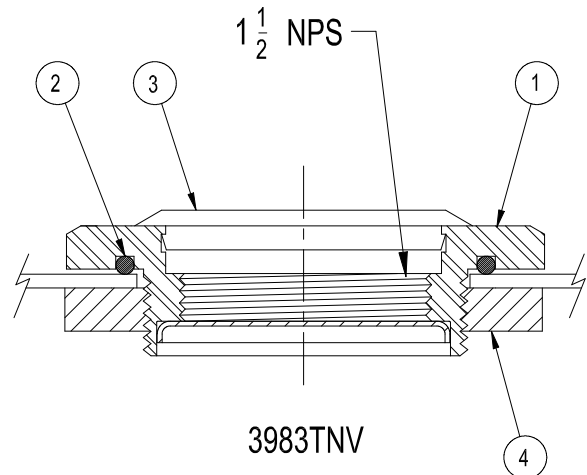
Sub Assembly 3982TNV includes the following:

Description	Material	External Thd.	Internal Thd.	Wt.	Part No.
Emergency Drain Plug	Steel Tin Plated	2" NPS	1½ NPS	10 oz.	3982TN
O-Ring	Viton				17140VT
Cap Plug	Polyethylene				9Z6151

Retrofit Kit is also available for use on manhole which had the Emergency Drain Plug and were produced prior to Sept. 1992. These assemblies did not have a threaded ring welded to the underside of the cover.

Retrofit Kit 3983TNV includes the following:

	Description	Material	Part No.
1	Emergency Drain Plug	Steel Tin Plated	3982TN
2	O-Ring	Viton	17140VT
3	Cap Plug	Polyethylene	9Z6151
4	Retainer Nut	Steel Tin Plated	3980TN



Instructions for using Emergency Drain Plugs
Remove cap plug 9Z6151. Install 1½ N.P.T. pipe nipple with control valve on end. This operation will force a soldered in disc out of the way allowing product to flow through 1½ pipe nipple.